

Exterior Pro 2.2

AUTHENTIC

As unique as me

For you to create

Fundermax



Table of Contents

Product Information	04
Sustainability and Environment	08
Authentic Collection	12

Fundermax

Whether it's furniture, facades, or interior design: where ideas and materials meet, you'll find Fundermax. As a global market leader in the field of high pressure laminates and a manufacturer of high-quality wood-based materials, we are proud to look back on a history spanning more than 130 years. Our continued success is based on the highest quality standards, innovative and varied design, as well as sustainable production processes. Made in Austria – with great love for natural resources, creations, and imagination.

- modern production facilities in Austria, Norway and the Netherlands
- approx. 1,500 employees
- part of Constantia Industries AG
- Integrated management system certified according to ISO standards: 9001 quality, 14001 environment, 50001 energy efficiency, 45001 occupational health and safety
- FSC, PEFC and SURE certified

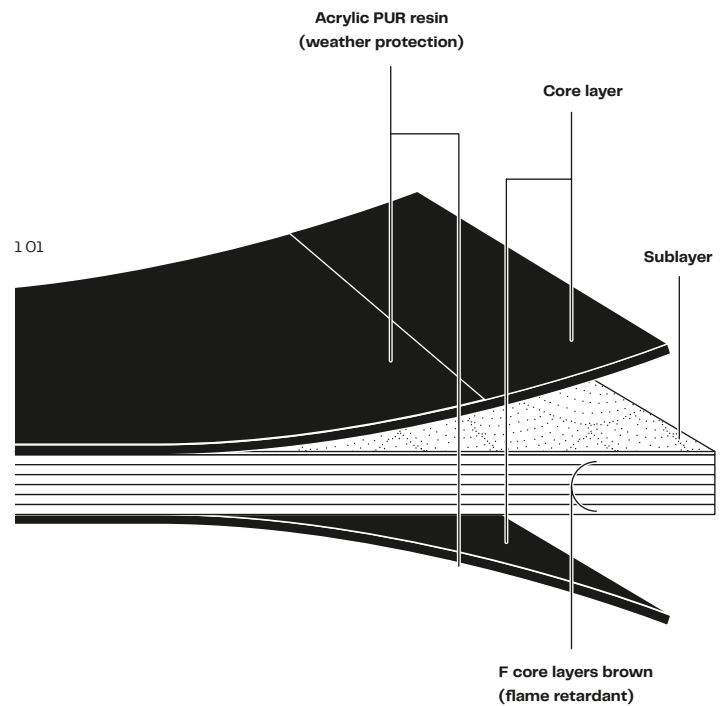
1 Product Information





Material Description

Max Compact Exterior Authentic panels are duromer high-pressure laminates (HPL) in accordance with EN 438-6 that are produced under high pressure and heat. Thanks to the double-hardened acrylic polyurethane resins, the durable panels offer effective weather protection and are suitable for a wide variety of outdoor applications.

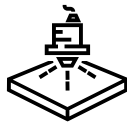


1 01 Construction of Max Compact Exterior Authentic Panels

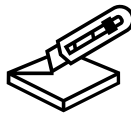
Material Properties



Extremely weather resistant



Double-hardened



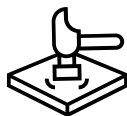
Scratch resistant



Solvent resistant



Easy to clean



Impact resistant



Easy to install

Sizes

- JU = 4,100 x 1,300 mm
- XL = 4,100 x 1,854 mm
- OF = 3,670 x 1,630 mm

Core

The core is available in F-quality and brown color.

Thickness

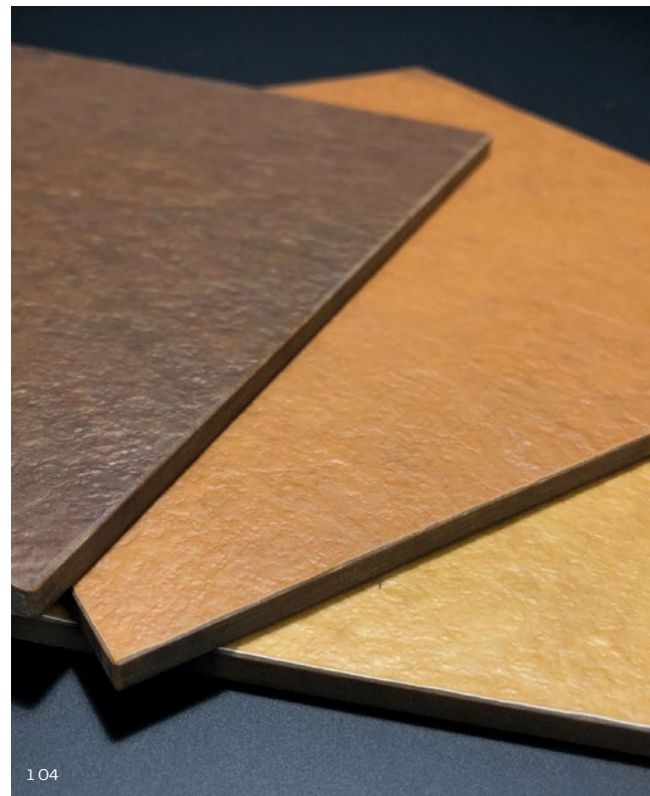
For thicknesses, versions, and tolerances, please see the Product Portfolio on page 16.

Slip Resistance (NH Hexa)

- R10 in accordance with DIN 51130
- Group C in accordance with DIN 51097

Approval – General Type Approval

Approval No. Z-10.3-712



1 03 AU01 NT Authentic Mocca

1 04 Authentic NY Sky

3 Sustainability and Environment





Sustainability in the Company

Fundermax is a specialist in the processing of renewable raw materials, and has been for over 130 years. This means closed production cycles, recycling of remnants in the manufacturing process, and energy recovery in green electricity district heating plants. Fundermax supplies district heating to over 8,500 households.

Quality Management

The production facilities and processes are based on internationally recognized standards (ISO 9001, ISO 14001, ISO 50001, ISO 45001). Fundermax also follows current standards such as FSC®-C101966 and PEFC™ (details: www.fundermax.com) when procuring raw materials and preliminary products.

Sustainable Production

Max Compact panels consist of natural fibers (approximately 65% of the total weight) and are mainly made of wood that has been processed into "kraft paper". This kraft paper is a byproduct in the production of lumber or in sawmills. The raw materials come from suppliers who are certified in accordance with the FSC®-C101966 and PEFC™ standard, which guarantees sustainable forest management.

The kraft paper is impregnated with synthetic resins through an impregnation process, then is dried and pressed under high pressure and heat into durable moisture resistant panels. They contain no organic halogen compounds, asbestos, wood preservatives (fungicides, pesticides, etc.), sulfur, mercury or cadmium.

The exhaust air extracted during drying is treated by regenerative thermal oxidation. The heat generated is fed back into the process, which saves approximately 10,000 ton of CO₂ each year. This exhaust air treatment was also awarded the "klimaaktiv" award by the Austria Energy Agency and the Federal Ministry for the Environment.

Disposal

Chips are produced when cutting and milling Max Compact panels. These can be thermally disposed of in modern heating systems without the formation of hydrochloric acid, organic chlorine compounds or dioxins. Max Compact only decomposes into carbon dioxide, nitrogen, water and ash. The resulting energy is used for district heating. Disposal in commercial landfills is also allowed, however, please be sure to observe and follow the country-specific laws and regulations.



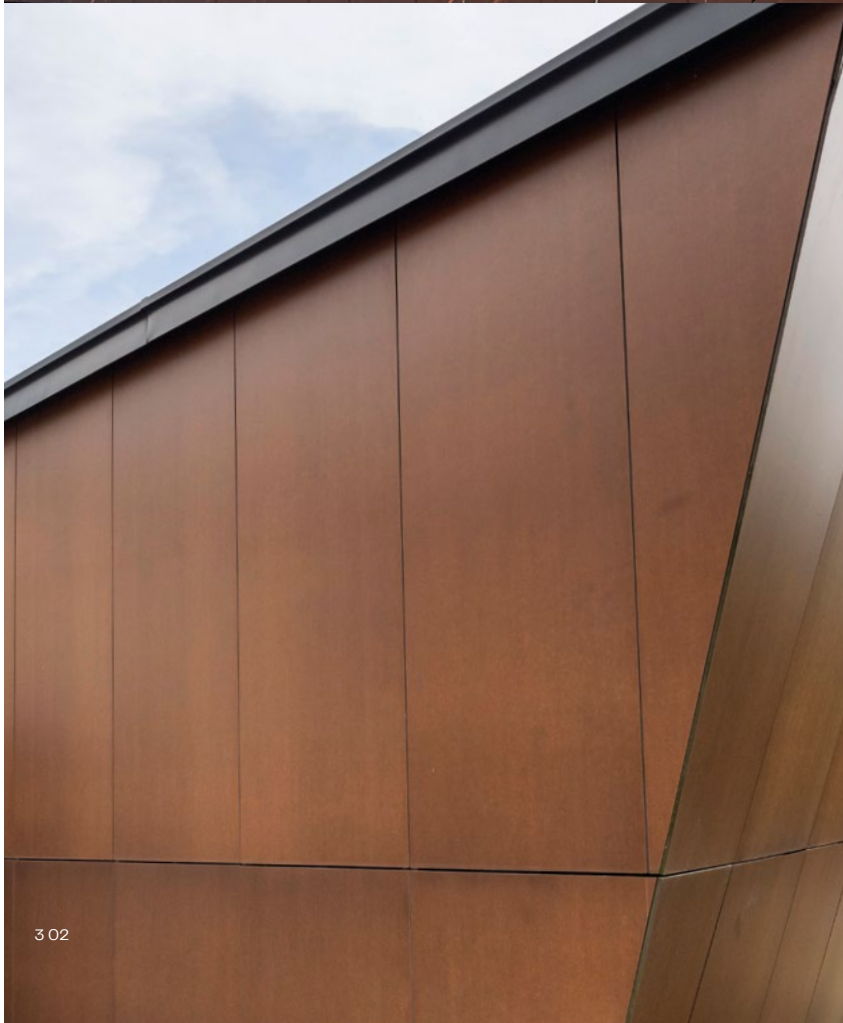
Das Zeichen für verantwortungsvolle Waldwirtschaft





3 01 Object: Les Lofts de la Baume, France

3 02 Object: Obweger Bau Döbriach, Carinthia



3 02

4 Authentic Collection





We are all unique, strong in character and value one thing above all: authenticity. We have that in common with Exterior Pro 2.2 Authentic. The product structure provides an incomparable, natural appearance. The production process of this "pure material" creates shades, color nuances, and facets that make each piece unique.

Change is part of the life and character of Authentic panels. The individual appearance of the organic panels is created by the power of nature (e.g. exposure to the sun). This intentional fading isn't at the sacrifice of durability. The material is extremely durable and permanently protects buildings from weather, UV rays, impact, solvents and other influences.

Decors

Lovers of brown and natural tones can now enjoy three completely new decors, all part of the Authentic Natura (AUTN) family.

Authentic Mocca



Sometimes stronger, milder, darker, lighter – all in all, Authentic Mocca is a more than tasteful composition.

Authentic Pecan



With pecans, the treasured content is protected by a resistant shell. The same is true of a building's interior and facade. By using "Authentic Pecan" an aesthetically pleasing look can be achieved.

Authentic Caramel


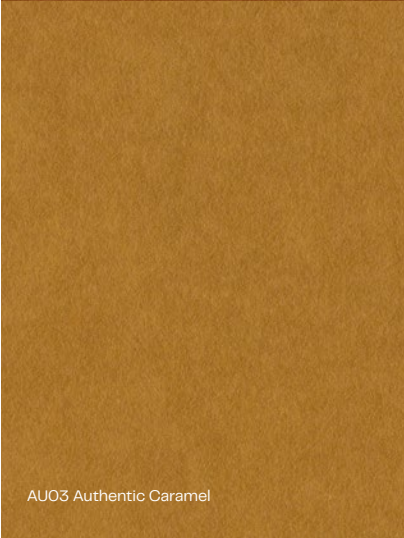
Facades in a "salted caramel look" range from golden yellow to honey brown. This decor was inspired by the widely loved caramel candy with its different shades of color.



AU01 Authentic Mocca



AU02 Authentic Pecan



AU03 Authentic Caramel

Surfaces

Each decor of the Authentic Collection is available in three surface finishes.

NT

A silky matte effect ensures a delicate shimmer paired with the fine hammered look, which, when combined, creates an overall pleasing aesthetic for facades.

NY Sky

A convincing illusion of depth due to a pleasant to the touch, uneven surface. The matte-looking structure is combined with shiny inclusions that sparkles depending on how the light hits it.

NH Hexa

The deep studded structure of this surface not only looks good, but also ensures safety. The non-slip embossing ensures protection against slipping, on balcony floors, terraces, or stairs.



NT

NY Sky

NH Hexa

Product Portfolio

				Product	Max Compact Exterior Pro 2.2 Authentic					
				Sizes (mm)	4,100 x 1,300	4,100 x 1,854	4,100 x 1,854	3,670 x 1,630	Decor on Rear Side	Decor Direction
				Thicknesses (mm)	6, 8, 10, 12, 13	6, 8, 10, 12, 13	16, 18, 20	6, 8, 10, 12, 13		
				Quality/Core Color	F-Quality, Brown					
Decor Type	Decor No.	Decor Name	Surface							
C	AU01	Authentic Mocca	NT/NT		○	○		○	X	R
C	AU02	Authentic Pecan	NT/NT		○	○		○	X	R
C	AU03	Authentic Caramel	NT/NT		○	○		○	X	R
C	AU01	Authentic Mocca	NT/NY		○			○	X	R
C	AU02	Authentic Pecan	NT/NY		○			○	X	R
C	AU03	Authentic Caramel	NT/NY		○			○	X	R
C	AU01	Authentic Mocca	NT/NH					○	X	R
C	AU02	Authentic Pecan	NT/NH					○	X	R
C	AU03	Authentic Caramel	NT/NH					○	X	R

Surfaces

NT
NY = Sky
NH = Hexa

Delivery

○ = Based on current delivery time
NT/NY and NT/NH
Delivery NT above

Decor Type

C = Authentic

Decor/Decor Direction

X = Decor on both sides
R = This decor is directional.
Please note for optimization and cutting.



Das Zeichen für verantwortungsvolle
Waldwirtschaft



Note:

The images show the Authentic Natura decor. Due to the material and the printing process, the original patterns may differ from the images in this brochure

Authentic – Physical Data and Approvals

Properties	Test Method	Test Result	Standard Value ¹	Actual Value
Light Fastness and Weather Resistance				
Artificial Weathering	EN 438-2 2016, paragraph 29, 3000 h	EN 20105-A02 Gray Scale	Contrast: ≥ 3 , Appearance: ≥ 4	Contrast: 2-3, Appearance: 5
Resistance to UV Radiation	EN 438-2 2016, paragraph 28	EN 20105-A02 Gray Scale	Contrast: ≥ 3 , Appearance: ≥ 4	Contrast: 2-3, Appearance: 3-4
Properties	Test Method	Test Result	Standard Value ¹	Typical Value ²
Mechanical Properties				
Bulk Density	DIN 52328 / EN ISO 1183	g/cm ³	≥ 1.35	1.44
Flexural Strength	EN ISO 178	MPa	≥ 80	Across: 105, Lengthwise: 170
E-Module	EN ISO 178	MPa	$\geq 9,000$	Across: 11,000, Lengthwise: 16,000
Tensile Strength	EN ISO 527-2	MPa	-	Across: 95, Lengthwise: 140
Resistance to Impact Loading (large sphere)	EN 438-2:2016, paragraph 21	mm	≤ 10	5-6
Thermal Properties				
Resistance to Humidity	EN 438-2:2016, paragraph 15	%	Mass Gain: ≤ 8	2
Dimensional Accuracy at Increased Temperature	EN 438-2:2016, paragraph 17	%	Lengthwise: ≤ 0.30 Across: ≤ 0.60	Lengthwise: 0.08 Across: 0.16
Thermal Expansion Coefficient	DIN 52328	1/K		18 x 10 ⁻⁶
Thermal Conductivity		W/mK		0.3
Water Vapor Diffusion Resistance				ca. 17200 μ
Building Material Class				
Building Material Class Europe	EN 13501-1	MA39-VFA VIENNA	EUROCLASS B-s2, d0 for 6-13 mm*	
Facade Fire Test Austria	ÖNORM B 3800-5	MA39-VFA VIENNA	Tested Panel Thicknesses 8-13 mm	
Building Material Class Switzerland	EN 13501-1	MA39-VFA VIENNA	EUROCLASS B-s2, d0 für 6,0-13,0 mm*	
Building Material Class France	NRP 92501	LNE	M1 for 2-10 mm	
Building Material Class Spain	UNE 23727-90	LICOF	M1 for 6-10 mm	
Approvals				
Facade Approval Germany		Institute for Structural Engineering Berlin	6, 8, 10 mm, approval no. Z-10.3-712	
ETB Guideline for Components that Secure Against Falling, from 6/1985 Balcony Railing		Technical University of Hanover	passed (depending on building regulations and railing construction 6, 8, 10 or 13 mm panel thickness)	
Avis Technique France		CSTB	6, 8, 10 and 13 mm, Wood and Metal Substructure, Approval Avis Technique N° 2/16-1749 Avis Technique N° 2.2/14-1623_V1 Avis Technique N° 2.2/13-1565_V2 Avis Technique N° 2.2/21-1809_V1 Avis Technique N° 2.2/16-1716 Avis Technique N° 2/16-1753 Avis Technique N° 2.2/12-1505*V2	
Winmark		Wintech	A10114	

A gloss tolerance of ± 5 GE applies to the NT surface, measured at 60°. With regard to color tolerance, the ÖFHF information sheet on tolerances applies (as of 2017-1-16; www.oefhf.at).

* Exception: Podio Balcony Floor Panel, EUROCLASS B-s2, d0 (6.0-20.0 mm)

¹ In accordance with EN 438-6

² Exemplary representation – Fundermax only guarantees compliance with the standard values

Further Tests and Approvals: www.fundermax.at/downloads

Legal Notice:

Please observe the applicable building regulations. We assume no liability in this regard.

Please check whether your construction project meets the requirements for the effective restriction of fire propagation (e.g. OIB RL 2, DE Sample Management Regulations for Technical Building Regulations MVV TB, etc.). This brochure is intended for professionals who are familiar with the relevant standards, technical regulations, legal requirements and relevant guidelines for building products.

These guidelines have been prepared with great care, but we would like to point out that the responsibility for the correct planning always lies with the planner and the responsibility for correct installation always lies with the installer





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